

Technical Bulletin

Bulletin Number: 483 Revision Number: R-01

Release Date: January 14, 1994 Revision Date: July 27, 1998

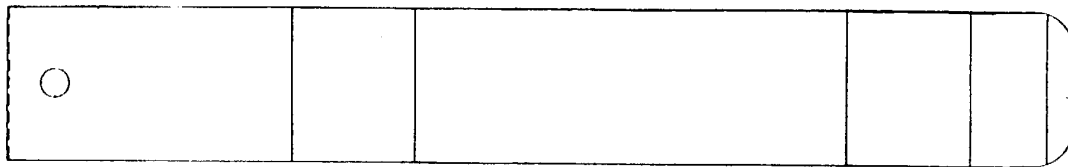
SUBJECT: MPC POSITIVE INTERLOCK ACTUATION SPRING

MODELS AFFECTED: All MPC venders

SERIAL NUMBER BREAK: All MPC venders serialized 0001-3203DO to 0001-6111AR

REASON: To provide a part that ensures the door switch is made when the vender door is not closed securely.

ORDER: 901,700,82x.x1 Positive Interlock Actuation Spring
(all circular front venders)



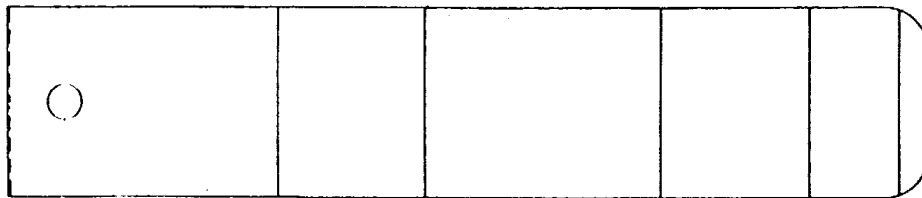
Front View



Top View

OR

901,700,81x.x1 Positive Interlock Actuation Spring
(all flat front venders)



Front View



Top View

Installation Instructions:

1. Locate the area of the inner door that the door switch plunger arm makes contact.
2. To the right of this area, check the inner door gasket and remove the self drilling screw that is directly across from it.
3. Lift the inner door gasket and slide the positive interlock actuation spring in position between the inner door gasket and the inner door.
4. Install the self drilling screw, removed in step 2, through the gasket and the hole provided in the positive interlock actuation spring.
5. Slowly close the door and ensure the door switch plunger arm makes contact with the positive interlock actuation spring.
6. Test the vender for proper operation.

